



HASCO INDUSTRIAL MACHINERY TRD.

Hydraulic Profile Roller - **AKBEND**® APK 240

AKYAPAK® - Made in Turkey



Standard Equipment

- Steel constructed machine body
- Rolls driven by Hydraulic motor + planetary gear box
- Hardened Rolls
- Shafts made of special steel hardened & grounded
- Guide rolls Hydraulically adjustable
- Horizontal Working
- Lower rolls Hydraulic moveable up & down
- Digital display for lower rolls
- Seperate & moveable control panel
- Electrical & Hydraulic protection against overloads
- Manual Lubrication
- According to 'CE' standards
- Electric supply - 400 V / 3 Ph. / 50 Hz.
- Instruction manual in CD form

Special Equipment

- Special tooling system for bending (U - I - H) profiles

Bending Capacities

	DIMENSION	Min. DIAMETER	ROLLS	TOOLING
	175 x 48	Ø1200	STANDARD	
	350 x 50	Ø900	STANDARD	
	110 x 110	Ø1500	STANDARD	
	Ø125	Ø1200	STANDARD	
	Ø240 x 5	Ø6000		SPECIAL
	Ø193,7 x 7	Ø2900		SPECIAL
	200 x 75 x 8	-		SPECIAL
	150 x 8	-		SPECIAL
	160 x 18	Ø1600	STANDARD	
	150 x 18	Ø1600	STANDARD	
	160	Ø1400	STANDARD	
	150	Ø2000	STANDARD	
	160	Ø1500	STANDARD	
	IPE 360	Ø1500		SPECIAL
	HEA 240	Ø1500		SPECIAL
	HEB 200	Ø1500		SPECIAL
	UNP 350	Ø1200		SPECIAL
	UNP 350	Ø1400		SPECIAL
	UNP 200	Ø11000		SPECIAL TOOLING
	IPE 200	Ø5000		SPECIAL TOOLING
	HEA 180	Ø5500		SPECIAL TOOLING
	HEB 160	Ø4000		SPECIAL TOOLING